

Split

Work Order ID 137877 -1

137877

Wednesday, October 14, 2015 2:26:41 PM

Page 1

Item ID: D5040-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Chain

Stop *NS2*

Start Date: 10/14/2015 Start Qty: ~~20.00~~

20

Cust Item ID:

Required Date: 10/14/2015 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: MCS Date: OCT 14 2015

Tooling:

Date:

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5040	B								

110

0.00

110

Small Fab

Memo

0.03

Small Fab

Cut chain to length with Chain Break as per dwg

15 FF NOV 03 2015

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.01

Quality Control

(15)

DAS
38
9-89

NOV 04 2015

130

Identify as per dwg & Stock Location: ST144

0.00

130

Packaging

Memo

0.00

Packaging

DAS
28
9-89

15x

NOV 05 2015

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Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Chain

Start Date: 10/14/2015 Start Qty: 20.00

20

Cust Item ID:

Required Date: 10/14/2015 Req'd Qty: 20.00

20

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.03

Quality Control

MCS NOV 05 2015

MCS NOV 05 2015

Picklist Print

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Page 1

Work Order ID: 137877

137877

Parent Item: D5040-1

D5040-1

Parent Item Name: Chain

Start Date: 10/14/2015

Required Date: 10/14/2015

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 14.05.26 NEW ISSUE/ ECN14-567 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5039-1		Manufactured	No				f	6.0520		13.16			
D5039-1									**			FF	NOV 03 2015
Chain													

Location

ST143

B138021

135676

Loc Qty

6.052

6.052

Loc Code

9.87